



University
of Pardubice
Faculty
of Electrical Engineering
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Low Cost MEMS-Based IMU Properties

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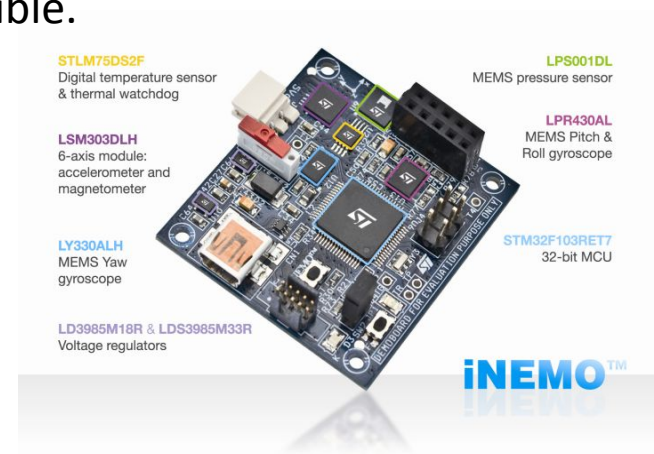
INTRODUCTION – rozepsat podrobněji

- Inertial measuring unit (IMU)
- Inertial navigation system (INS)
- Noise
- Improving the resolution
- Verification
- Results



IMU a INS

- Low cost MEMS IMU are consists from a number of inertial sensors, e.g. accelerometer, gyroscope, temperature sensor etc.
- IMU are often as a part of system with MCU and others position sensors e.g. magnetometer, pressure gauge and a GSM receiver all on single PCB (PCB INS).
- The area of PCB INS are only a few tens of square centimeter with high density of components.
- DPS INS was designed as small as possible.



Noise

- Two type noise of in accelerometer: electrostatic noise in the ASIC and mechanical noise from the MEMS g-cell.
- Thermo-mechanical noise (or Brownian noise)

$$ND_{thermo-mech} = \frac{\sqrt{\frac{4k_B T \omega}{mQ}}}{g}$$

k_B = Boltzmann's constant (1.38×10^{-23} J/K), ω = resonance frequency in Hz, m = mass in kg, Q = damping, T = absolute temperature in K, g = acceleration

- The overall system noise is measured.

$$N_{RMS}^2 = \int_0^x PDS(f) df$$
$$N_{RMS} = \sqrt{PDS \times BW}$$

DPS Power Spectral Density, BW bandwidth



Improving the resolution

- The noise in the accelerometer is predominantly considered Gaussian white noise.
- Noise sources, while are uncorrelated, are combined in root-sum-square (RSS) fashion:

$$N_{RMS} = \sqrt{N_{1RMS}^2 + N_{2RMS}^2}$$

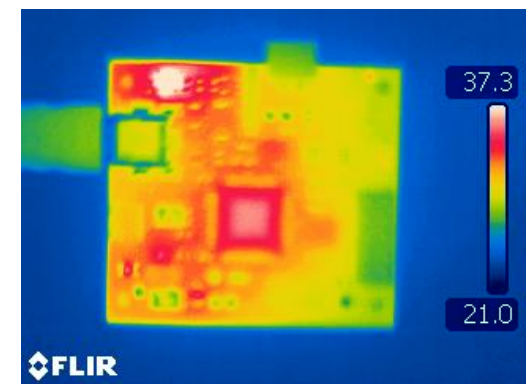
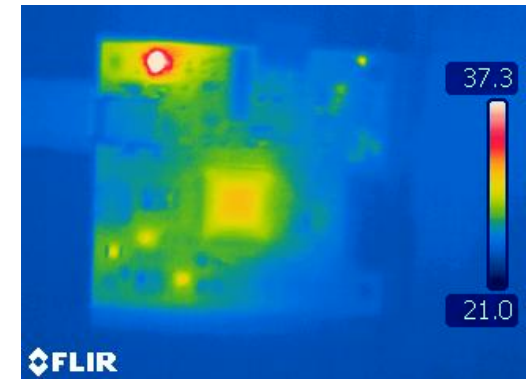
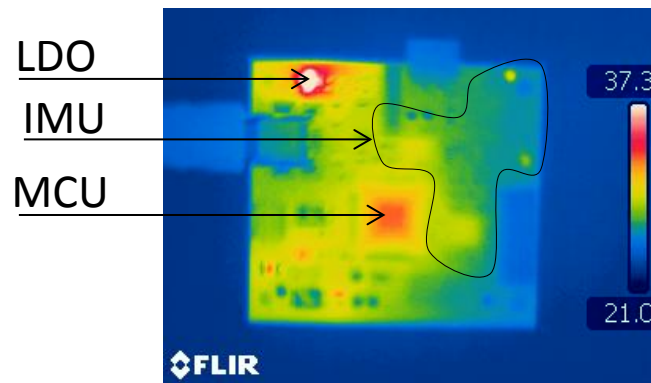
- they are two ways: oversampling, array sensors.

Oversampling Factor	SNR Improvement [dB]
2	3
4	6
16	15



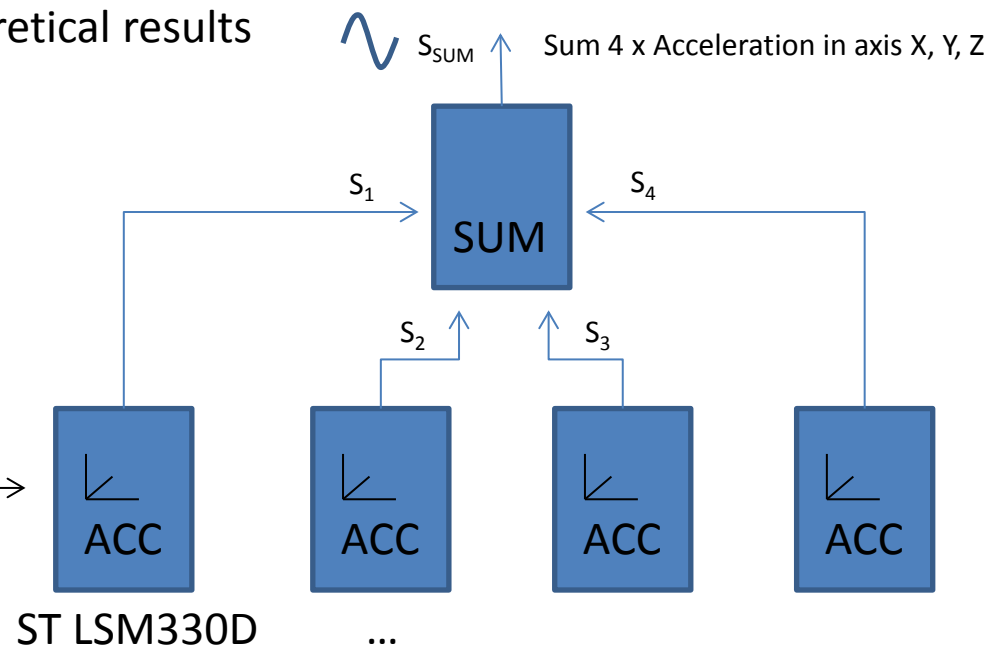
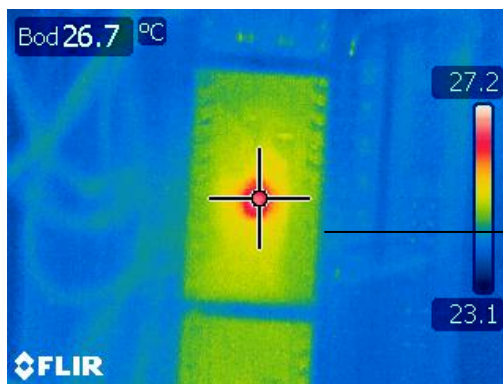
Thermal bond of IC

- Layout with high density of components leads to increase of thermal bond among them, especially them with high temperature or components with variable surface temperature.
- Taken snaps illustrates heat spread accros the PCB in 1., 5. a 10. minute after power on.



Verification

- experiment with 4 x ST LSM330D
- accelerometers kept away from any movement and vibration to obtain noise only.
- Calculated the standard deviation from individual accelerometer data and sum of data.
- Experimental and theoretical results were compared



Verification

- Calculated standard deviation: vzorce vynechat nebo

$$S_{SUM} = S_1 + S_2 + S_3 + S_4$$

$$STD(S_1) = STD(S_2) = STD(S_3) = STD(S_4)$$

$$STD(S_{SUM}) = \frac{STD(S_{SUM})}{\sqrt{4}} = \frac{STD(S_{SUM})}{2}$$

- Results based on measured data:

$$STD(S_{SUM}) = \frac{STD(S_1)}{2} = \frac{3,44}{2} = 1,72$$

Signal name	STD
S ₁	3,44
S ₂	3,99
S ₃	3,12
S ₄	3,39
S _{SUM}	1,7



RESULTS

- The work deals with two ways how to improve accuracy of resolution.
- The error in the MEMS g-cell is possible to minimize by good design principles.
- It is good to avoid placing the sensors near components that may have high temperature variations, or that are constantly very hot as this will affect the offset stability of the sensor.



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